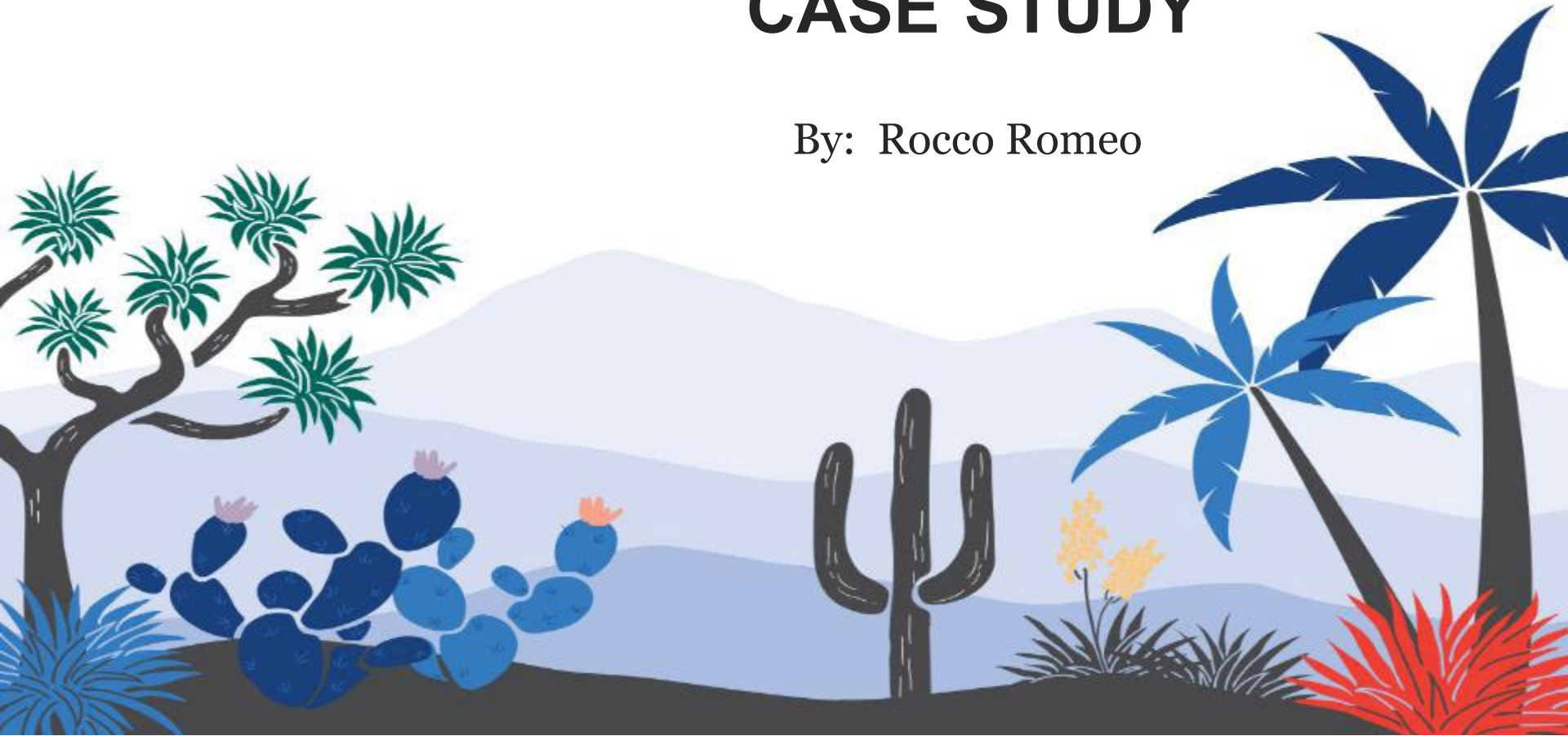


# BAGGING FACECLOTHS- CASE STUDY

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# IMPROVING FACECLOTH PRODUCTIVITY THROUGH BAGGING

Section Header



# Facecloth Production Overview

Currently ship 22 million facecloths a year

Average 60,000 per day

Largest volume product

Taken by 70% of exchange carts

Also shipped in bulk

# Facecloth Production Overview

Facecloths were  
being manually  
stacked

Could not track  
properly using  
Spindle

Productivity  
was all over the  
map

Shortages of  
facecloths were  
common

# Two Alternatives to improve productivity of facecloths



Autobagging of facecloths-focus of presentation



Purchase of Stacking Folders that automatically stack facecloths

# Automatic Facecloth Stacker



# Autobagger









# Autobagging

- Automatic Bagger
  - Automatically bags facecloths into 50
  - Can monitor production through Spindle
  - System can produce 4000 facecloths an hour consistently
  - Bagging takes up more space on the cart
  - Not all customers like bagging
  - Facecloths remain in bag- improvement in infection control
  - Bagger takes up more floor space but producing more in that floor space
  - Conveyor automatically transfer bags to carts
  - Also used for microfibre cloths, mops, kitchen items



# Bagging Facecloths

Automatically bags in 50

Bagger can produce up to 4500 per hour

Productivity Monitored in Spindle

Operator does not have to count

Less errors in counts

Nice presentation to customer

Quality remains unchanged

Purchase of Bagger has allowed us to bag other products, microfibre cloths, mops, kitchen towels



## Conclusion

We had demand for bagged facecloths

Productivity has improved by over 60% and is tracked by Spindle

Reduction of staff through controlled scheduling of labor and productivity compared to manual stacking

There are no more shortages of facecloths

Less floor space used to produce facecloths

Most Customers like bagged facecloths and we are converting others as we go

Bagging used for bulk carts and long term care facilities and some exchange carts

# QUESTIONS?

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