

Bagging Pillowcases

for I.A.H.T.M.

By

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Production

- Standard is 1500 P/Cases per hour or 75 bags of 20 each
- Average employee production is 120% or 1800 P/Cases per hour
- TS ships about 9000 P/Cases per day
- Average time needed to complete, 5.5 hours per day

Advantages to bagging p/cases

- Only use one FTE
- Greater efficiency, 576 ppoh average
- Space – no ironer needed, bagger takes up same space as a SPF.
- Conveyor feed to main belt, no stopping
- Increased revenue due to increased weight
- Cleaner presentation, no ironer wax or ironer tape marks

Disadvantages of bagging P/Cases

- Convincing accounts to make the switch
- More loads sorting and washing due to higher weight, about 25% to 30%
- Longer dry times
- Cost of plastic bags
- Higher price for P/Case

Questions?